# **Pressure Cure Oven (PCO)**









## **System Overview**

- Pressure Cure Oven (PCO) or Autoclave is used to minimize voiding and increase adhesion strength for bonding processes typically used in die attach and underfill applications
- PCO pressurizes air into a rigid vessel and heats & cools with forced convection
  - Heaters, heat exchangers and blowers are internal to the pressure vessel
- When the curing process is complete, the pressure oven automatically relieves its pressure to 1atm and cools







## **Pressure Cure Applications**

Underfill Curing

Die Attach Curing

PCO

Wafer Lamination

Film & Tape Bonding







## **Process Specification**

Process time: Generally 120 min or User's spec

• Operating temp:  $60^{\circ}\text{C} \sim 200^{\circ}\text{C}$ 

Maximum temp: 220°C

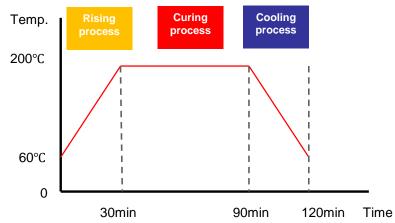
Operating pressure: 1 bar – 10 bar

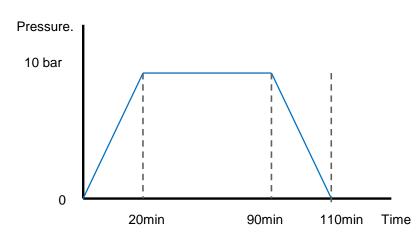
Capacity: 24 Magazines (typical)

• Cooling method: PCW (17°C - 23°C)

Cooling water pressure: 25 – 40 psi

#### Representative Pressure/Temp Profiles (User Configurable)











## **PCO System Dimensions**

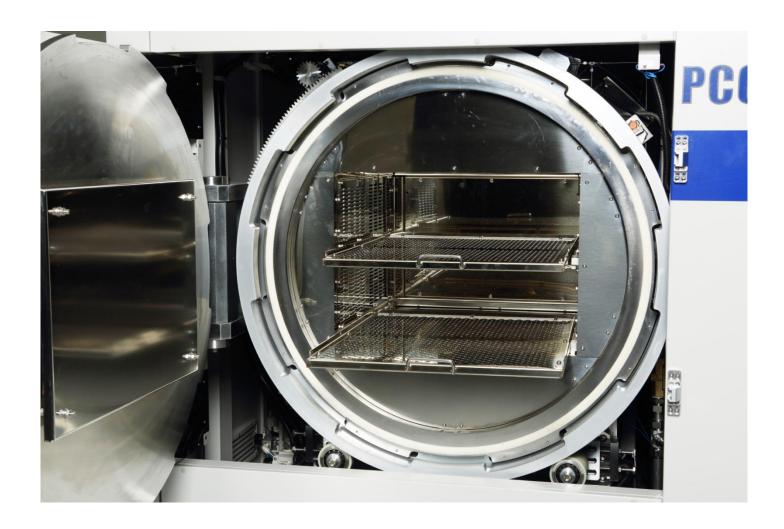








## **PCO System Chamber**

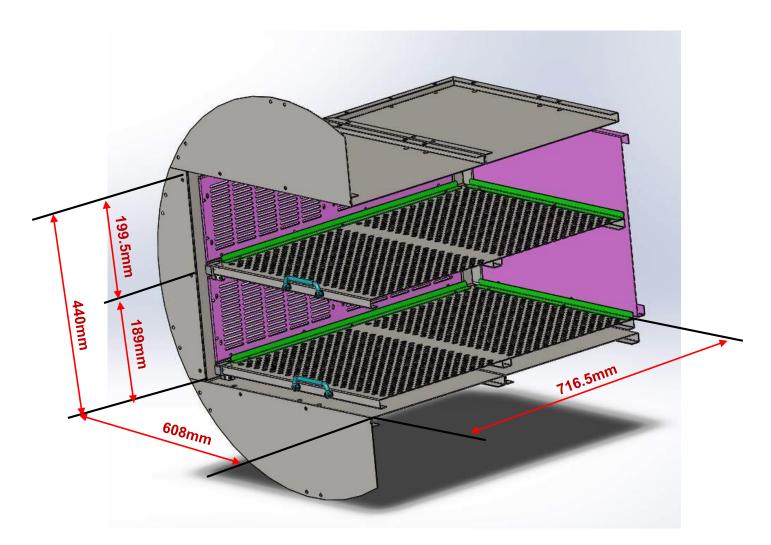








### **Chamber Dimensions**









#### **Chamber with Shelves Extended**

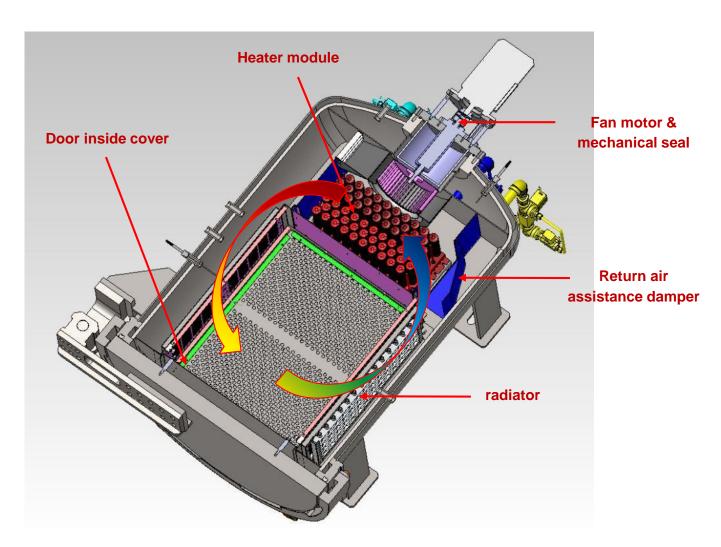








## **System Air Flow**









## **Vacuum Module Option**

Vacuum Module (Optional)

