

# NEXT GENERATION MK7 REFLOW OVEN

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The Thermal Technology Leader in Semicon and SMT







HELLER Korea



HELLER US



HELLER China

**HELLER**  
INDUSTRIES

The Thermal Technology Leader in  
Semicon and SMT



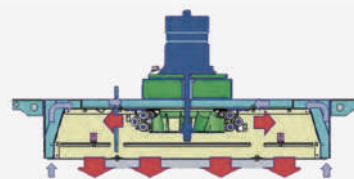


## Superior Thermal Performance for Heating and Cooling

The New MK7 platform has revolutionized the reflow industry with several new and groundbreaking designs. The low-profile modules provide lower Delta T while reducing overall energy consumption. New flux management options offer exceptional capability and reduce overall PM times. New cooling systems offer best in class cooling rates and low exit temperatures while providing exceptional thermal separation between zones. We invite you to visit any one of our 3 demo locations to run profiles and see for yourself the strong advantages the MK7 can bring to your process. Or if you prefer, send us your toughest board and we will run profiles and generate the data for you. We are happy to work with you to create a custom configuration to fit your needs.

### NEW HEATING SYSTEM

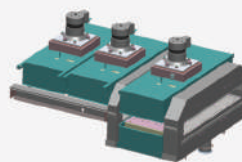
Enhanced low height heater module and large impeller provides the lowest delta T's on product with improved air flow and uniformity!



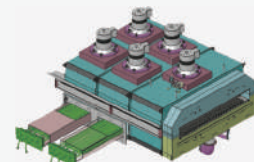
Heating Module

### NEW COOLING SYSTEM

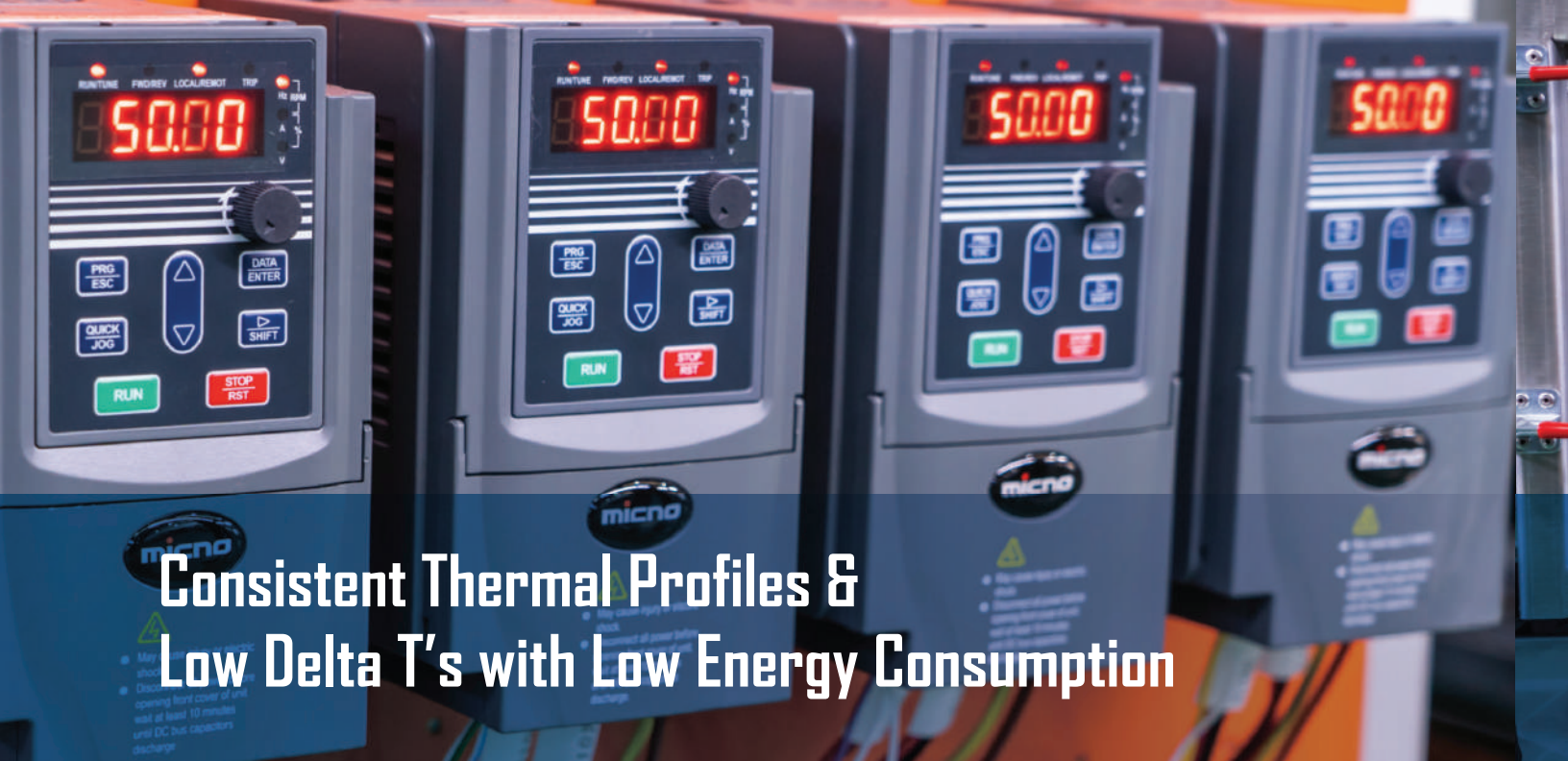
A variety of module types and systems are available, tailored to the application including the most demanding lead-free profile requirements. A super cooling system option is available for high mass applications that can provide cooling rates  $>6^{\circ}\text{C}/\text{sec}$  and exit temperatures below  $50^{\circ}\text{C}$ .



Air Type Cooling Module

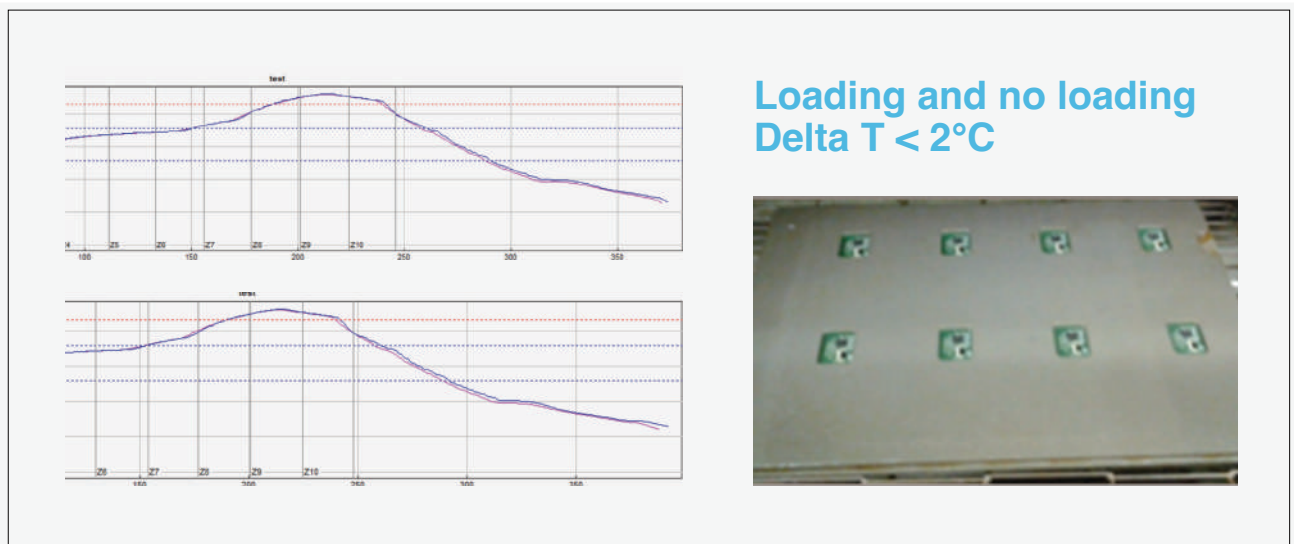


Water Type Cooling Module

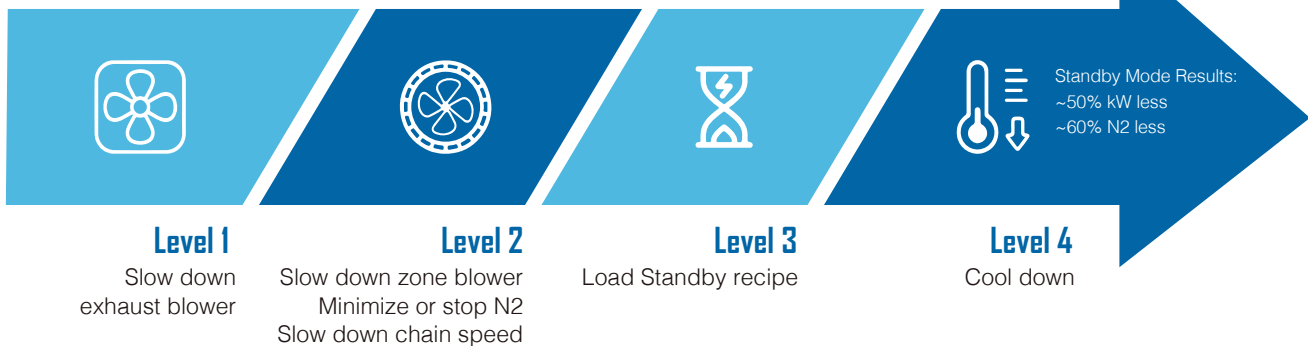


# Consistent Thermal Profiles & Low Delta T's with Low Energy Consumption

Excellent thermal performance is achieved with improved designs for heating and dynamic control, while energy usage is reduced with improved sealing and insulation. The Energy Management System on MK7 ovens provides smart control when off-loading of production to further save energy consumption.



Energy Management System on MK7 ovens provides smart control when the production line is idle to further save energy consumption.

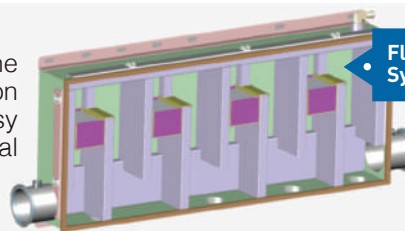






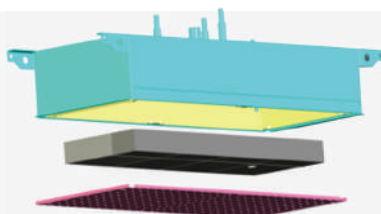
## New Designs Minimize Preventive Maintenance Effort & Time

Due to the new heat exchanger design with chilled water, the water box flux management system gives superb flux filtration performance while keeping maintenance and cleaning easy during PM. The enlarged capacity of provides longer interval between PM than other flux management systems.



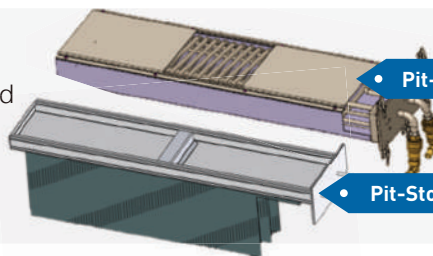
Flux Mgmt.  
System -WaterBox

Low temp.  
catalyst



In close cooperation with our advanced materials provider, HELLER's new low temperature catalyst can help remove flux during reflow resulting in a clean process chamber.

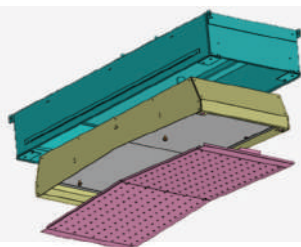
Pit-Stop features are an innovative way to reduce PM times by reducing overall oven downtimes. Parts involved with Pit-Stop features can be removed and exchanged without cooling down the oven, so production can be resumed right after the exchange.



Pit-Stop Flat coil

Pit-Stop Hula Skirt

Quick Release  
and Anti-Flux  
Dripping Design



The quick release cooling grill with anti-flux dripping design simplify flux cleanup in the cool zones, further reducing overall PM effort.

X  
M1X  
M2X  
M3X  
M4X  
M9X  
M7X  
M8  
X  
M6X  
M5

# Energy-Efficient Designs for Low Carbon Footprint

Heller takes low-carbon, green and sustainable development as the company's long-term goals, while meeting the technical requirements of customers, and spares no effort to apply green environmental protection technology to products, helping enterprises and the world to achieve carbon peaking goals.



## LOW TEMP. CATALYST

Greater conversion of flux results in lower nitrogen consumption with no need of additional heating source

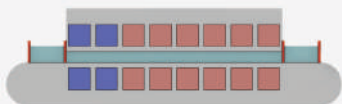


## ENERGY MGMT. SYSTEM

Smart Control for Energy Saving on power consumption and N<sub>2</sub> consumption.

## NITRO-GATE

Creative design for N<sub>2</sub> ovens to minimize the N<sub>2</sub> consumption



## LOW TEMP. SKIN

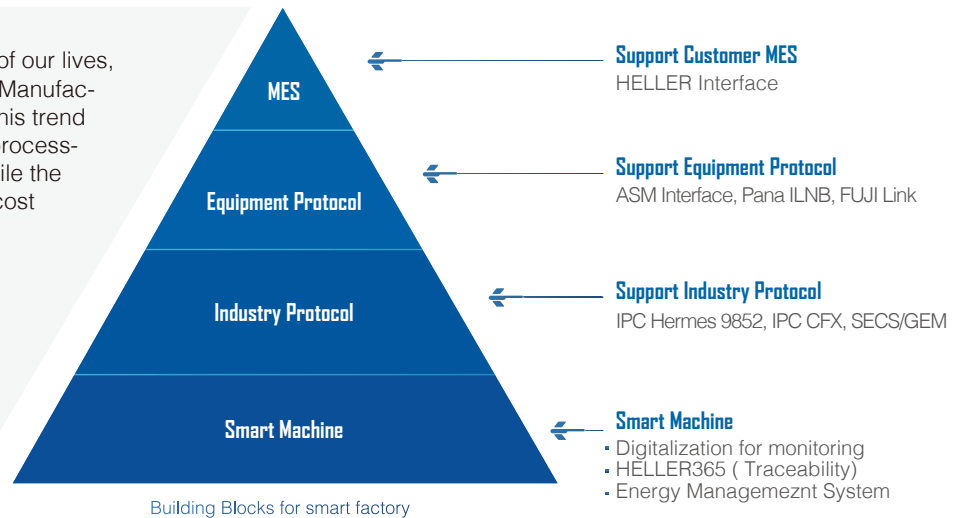
New frame design and insulation of MK7 to reduce heat loss to save energy.





# Smart System for Smart Manufacturing

Digitalization is changing all areas of our lives, and manufacturing is no different. Manufacturing companies must move with this trend by adopting smart manufacturing processes in order to stay competitive. While the ultimate goals of fast delivery, low cost and high quality have remained unchanged, the management and analysis of data from production, process and equipment is now essential. HELLER understands this, and our software tools fully support smart manufacturing and Industry 4.0.



HELLER ovens are smarter ever than before with integrated HW & SW. This enables operators to monitor the process in real-time to quickly improve product quality and yield, while reducing costs. HELLER 365 provides live oven monitoring of the thermal process on board level to ensure they are under control and within spec. All data is saved which allows users to look back at previous production and process data.



Virtual Profile – Board Level Monitoring



# Configurable Designs for Your Application

Electronics Manufacturers demand a high level of productivity—providers are pushed to offer better results while maintaining profitability. To grow your business, you need a flexible system that can accommodate products and applications for SMT and Semicon. The MK7 is capable to serve a wide range of products and applications, giving you a competitive advantage to expand into new lines of business.



## Flexible Design

Compatible and configurable for your specific need



## Uniform Temp. Profile

Lower delta T's and easily adjusted thermal profile



## Fast Heat Transfer

Fast response to heat transfer for any product, delivering the highest soldering quality



## Easy PM Effort

Less downtime for more productivity



## Low Cons. Cost

Reduced energy and Nitrogen consumption at any PPM level



## Ready in Smart Factory

Providing oven data to superior SW for smart data analysis and smart control

High temp uniformity with a flexible combination of heating and cooling zones to best fit your application.

### Heated Zones + Cooling Zones

High parallelism, and Low vibration. Single, dual and multiple lane configurations available with options CBS or mesh belt.

### Transportation

Heater modules available in either 10" and 12" in length, and either 30" or 34" in width, to meet the needs of different applications.

### Heaters and Modules



Customize your process without standard modular options

### Cooling system

Efficient cooling system with air cooling and optional water box for extra support.

### Flux Management

Boards stay clean and dry with multiple flux management options based on flux consumption, including air, water and pyrolysis.

### ...And More

Additional options include cleanroom capability (class10k & 1k), heavy mass loading, and high-temp processing (400oC)



# MK7 Systems Meet Your Total Requirements

	1707MK7	1809MK7	1826MK7	1913MK7	1936MK7	1937MK7	2043MK7(3C)	2043MK7(4C)
<b>Basic Data</b>								
Length (mm)	3,600	4,650	4,650	5,900	5,900	6,590	6,774	7,224
Width (mm)	1,520	1,520	1,520	1,520	1,520	1,520	1,520	1,520
Height (mm)	1,440	1,440	1,440	1,440	1,440	1,440	1,440	1,440
Weight (kg)**	1,730	2,420	2,420	2,840	2,740	2,940	4,180	4,180

<b>Power and N2</b>								
Power Inputs	208/240/380/400/415/440/480 VAC							
Max Current Draw	100 Amp @ 480v							
Continuous Power kW	7 - 12	7.5 - 16	8 - 14	9 -15	9 -15	9 -15	13 - 20	13 - 20
N <sub>2</sub> Supply Pressure (bar)	5 -7							
N <sub>2</sub> Operating Pressure (bar)	6							
Typical N <sub>2</sub> Consumption***	500-700SCFH							

<b>Heating and Cooling</b>								
Heating Zones*	7	9	8	13	10	11	13	13
Heating Length (mm) *	1,900	2,560	2,760	3,550	3,600	3720	4,390	4,494
Cooling Zones*	1	2	2	3	3	4	3	4
Cooling Length (mm)*	310	700	700	1,070	1,240	1,550	1,070	1,550
Max. Temp (°C) *	350	350	350	350	350	350	350	350
Resolution of Temp. Controller(°C)	±0.1							
Profile Change Time (min)	5 - 15							

<b>PCB Support</b>								
Single Lane / MeshBelt*	50 - 560 , Option 50 - 610							
Dual Lane in Single Lane Mode*	50 - 400, Option 50 - 450							
Dual Lane in Dual Lane Mode*	50 - 225, Option 50 - 250							
Dual Lane Rails*	FMMM, FMMF, FMFM							
PCB Direction	L to R, R to L							
PCB Top/Bottom Clearance (mm)*	Meshbelt: Top 58 Chain: ±29 & ±35							
Transportation Height (mm)*	Mesh belt: 930+/-60 Chain: 960+/-60, Option 900+/-60							
Conveyor Speed (mm/min)*	250 - 1,880							
Length of PCB Support Pins	4.75							
Auto Lubrication System	S							
Power Width Adjustment	S							
KIC Profiling Software	S							

\*special option per request

\*\* Oven weight varies upon actual configurations

\*\*\* Varies with PPM, PCB size and oven configuration

S: Standard

Please note specifications for air ovens and N2 ovens may vary, and specifications of the actual product may vary from those listed in this promotional brochure due to product improvements or technical updates. For the latest information, please contact us.



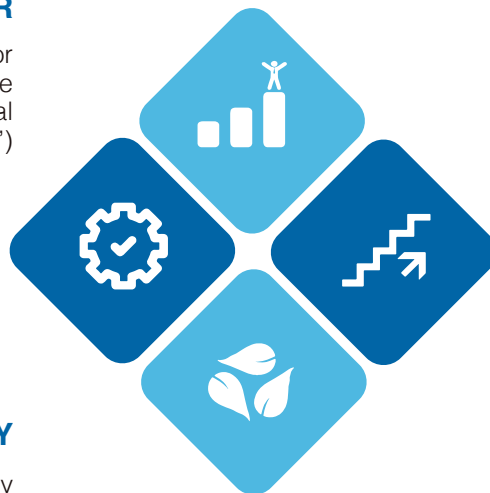
## Why Partner with HELLER?

### MARKET LEADER

In Soldering and Curing Systems for  
SMT and Semi-Con. Worldwide  
Footprint - Be Global and Local  
("Glocal")

### ADVANCED TECHNOLOGY

Extendable to Future Applications  
Extensive Library of Tested Designs  
Generated from Semi-Con



### STRONG CAPABILITY

To Innovate and Customize Quickly  
for Applications. Easy to Work With

### GREEN TECHNOLOGY

Environmentally Conscious /  
Sustainability Focus and Designs





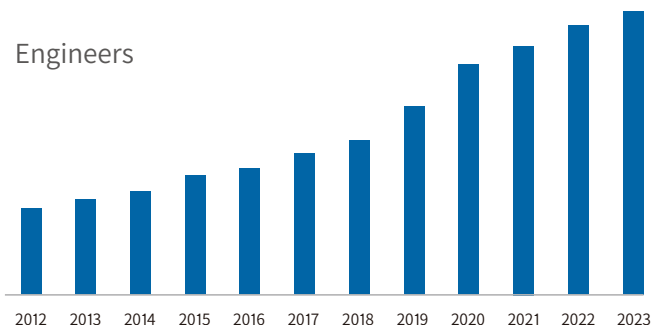
HELLER Industries was founded in 1960 and pioneered convection reflow soldering in the 1980s. Over the years, Heller has partnered with its customers to continually refine the systems to satisfy advanced applications requirements. By embracing challenge and change, Heller has earned the position of World Leader in Reflow Technology.

With the Largest Engineering Team in the industry, HELLER has the capability to quickly deliver special thermal processing solutions and provide your businesses with a competitive advantage!



### A Continuous Investment in Engineering Manpower Drives the Technology...

Engineers





[www.hellerindustries.com](http://www.hellerindustries.com)

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